

Full 3 way isolation (input, output, power) make this module useful for ground loop elimination, common mode signal rejection, and noise pickup reduction.

The input type and range, and output type and range are field configurable. This provides a versatile solution that works with all commonly available sensors.

Microprocessor-based linearization uses 41 to 55 segments or up to a 14th order polynomial depending on the sensor type.

The input type is set with switches and its range is configured using front buttons, a multimeter and an input simulator.

The low noise 18 bit analog output is isolated and can be set up for common voltage and milliamp output types.

How to Order

Default settings are type J T/C, 0-500°C, 4-20 mA output. Provide I/O settings for factory setup. Field calibration may still be required. Specify the following.

Dongo and mV volta ar m

DC:	Range and mV, volts, or mA
Temperature:	Range in °F or °C (for temperature input)
T/C:	Thermocouple type, burnout setting
RTD:	Model/type, resistance, curve, number of wires
	If 4 wire: with or without current rotation
Thermistor:	Sensor model/type, resistance
Custom:	Complete sensor data over temperature range
Output:	Range and type (mV, V, mA)

Output Sink/Source Versatility

Standard on the APD 8000 is a 20 VDC loop excitation supply for the milliamp output. The output can be selectively wired for sinking or sourcing allowing use with a powered or unpowered milliamp device.

Power

LoopTracker

An API exclusive feature includes a green LoopTracker LED that varies in intensity with changes in the process input signal.

It provides a quick visual picture of your process input at all times and can greatly aid in saving time during initial startup and troubleshooting.

Output Test

An API exclusive feature includes an output test switch to provide a fixed output (independent of the input) when pressed. The output test greatly aids in saving time during initial startup and/or troubleshooting.

The test output level is adjustable from 0 to 100% of the output span.

Model	Description	Power
APD 8000	Universal input to DC output	85-265 VAC, 50/60 Hz or 60-300 VDC
APD 8000 D	isolated transmitter	9-30 VDC or 10-32 VAC

Options and Accessory

Options-add to end of model number

- U Conformal coating for moisture resistance
- R Reverse acting output

Accessory-order as separate line item

API BP4 Spare removable 4 terminal plug, black

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BSOLUTE PROCESS INSTRUMENTS

Quick Link: api-usa.com/8000

APD 8000 🌔



	2 10 0, ±0 000, ±10 000
Current:	0-2 mA, 0-4 mA, 0-8 mA, 0-10 mA, 2-10 mA,
	0-16 mA, 0-20 mA, 4-20 mA
	20.V compliance 1000.0 at $20.m$

20 V compliance, 1000 Ω at 20 mA **Reverse Acting Output, Factory Set**

R option: Reverse acting output

Reverse acting models cannot be converted to direct acting **Output Calibration**

Zero and span set by using up/down buttons, $\pm 10\%$ range **Output Loop Power Supply**

20 VDC nom., regulated, 25 mADC, <10 mVRMs max. ripple. May be selectively wired for sinking or sourcing mA output

Output Test

Front push button switch enables/disables test level output Adjustable 0-100% of span via up/down buttons

Output Resolution 18 bit

Output Ripple and Noise Less than ±0.2% of span

Ambient Temperature Range and Stability -10°C to +60°C operating ambient

Better than ±0.02% of span per °C stability

Simultaneous 50 Hz and 60 Hz rejection

Response Time 300 milliseconds nominal

Isolation Full 3-way isolation: input, output, power, 1200 VRMs min. 600 VACp or 600 VDC common mode protection 75 dB minimum common mode rejection

APD 8000 Installation Instructions

Precautions

WARNING! All wiring must be performed by a qualified electrician or instrumentation engineer. See diagram for terminal designations and wiring examples. Consult factory for assistance.

WARNING! Avoid shock hazards! Turn signal input, output, and power off before connecting or disconnecting wiring, or removing or installing module.

Précautions

ATTENTION! Tout le câblage doit être effectué par un électricien ou ingénieur en instrumentation gualifié. Voir le diagramme pour désignations des bornes et des exemples de câblage. Consulter l'usine pour assistance.

ATTENTION! Éviter les risques de choc! Fermez le signal d'entrée, le signal de sortie et l'alimentation électrique avant de connecter ou de déconnecter le câblage, ou de retirer ou d'installer le module.

API maintains a constant effort to upgrade and improve its products. Specifications are subject to change without notice. See api-usa.com for latest product information. Consult factory for your specific requirements.

Range Selection

Select ranges before installation. A thermistor input or a 4 wire RTD with current rotation input requires changing an internal jumper. Use the table on the next pages to select the I/O ranges and jumper settings. The module side label lists output ranges. Check the model/serial number label for module power, options, or custom range information. A custom range uses

switch settings described in the Custom Range Table. Models with R reverse acting output use the same switch settings, except the output range is reversed (4-20 mA is 20-4 mA).

- 1. Set switches A, B, and C from the table to set input type and range.
- 2. Set switches D and E from the table to set the output range and set switch E: V for voltage or I for current output. For output ranges that fall between the listed ranges use the next highest setting. The output can be trimmed using the
- **Electrical Connections**

Output Level Adjustment procedure.

See wiring diagrams at right. A multimeter and a signal or temperature simulator are required for setup. Observe polarity. If the output does not function, check wiring and polarity.

* Do not make any connections to unused terminals or use them as wiring junctions for external devices. This may cause permanent damage to the module!

The power supplies are fuse protected and the unit may be returned to API for fuse replacement.

Input

The sensor input is connected as shown in the wiring diagrams at right. If a custom input was specified, see the model/serial number label for sensor type, range, or options. You device must provide loop power for a milliamp input.

Output

For milliamp ranges, determine if your device provides power to the current loop or if the loop must be powered by the APD module. Typical voltage may be 9-24 VDC at your device's terminals if it provides power to the loop.

Module Power

Check model/serial number label for module operating voltage to make sure it matches available power.

When using DC power, either polarity is acceptable, but for consistency with similar API products, positive (+) can be wired to terminal 13 and negative (-) can be wired to terminal 16.

DC Voltage Output

DC mA Sourcing Output

The APD 8000 will be the source of

20 Volt power for the mA output loop.

mADC Sinking Output and

mADC Sinking Output with

This example uses a passive mA device with an external loop supply to

Powered mA Device Your device will be the source of

power for the mA output loop.

External Loop Supply

power the mA output loop.

DC Signal Input







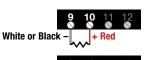


Max. Ω

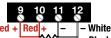






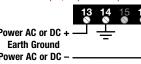




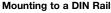


or Black

APD 8000 D: 9-30 VDC or 10-32 VAC 50/60 Hz For DC power, either polarity is acceptable. To maintain full isolation and avoid malfunctions, do not connect



1220 American Way Libertyville, IL 60048



Temperature Input

Install module vertically on a 35 mm DIN rail in a protective enclosure away from heat sources.

Power

Output

DC or Potentiometer

Input

To avoid damage

to the module, do

not make any con-

nections to unused

Wire terminal torque

0.5 to 0.6 Nm or

4.4 to 5.3 in-lbs

terminals

Do not block air flow. Allow 1" (25 mm) above and below housing vents for air circulation

- 1. Tilt front of module downward and clip the lower mount with spring clips to the bottom edge of DIN rail.
- 2. Push front of module upward until upper mount snaps into place.

Removal

Avoid shock hazards! Turn signal input, output, and power off before removing module.

- 1. Push up on bottom back of module.
- 2. Tilt the front of module downward to release upper mount from top edge of DIN rail.
- 3. The module can now be removed from the DIN rail.





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Potentiometer Input

Setup: blinks once per second

Green LoopTracker LED Brightness varies with input level

Thermocouple wire colors vary by type and country. USA ANSI: Red is negative

Thermistor Input Thermistor input requires changing the internal jumper

2 Wire RTD Input Wire colors may vary

Wire colors may vary

4 Wire RTD Input

RTD input with current rotation requires changing an internal Red + Red jumper. Wire colors may vary.

Module Power

APD 8000: 85-265 VAC, 50/60 Hz or 60-300 VDC power supplies in common with input, output or unit power

Cu 60/75°C 13 Power AC or DC + conductors 14 14 AWG Power AC or DC 16 max

Min C

Yellow status LED

Off: normal operation Flashing 2 digit code: error

Thermocouple Input

IEC: White is negative

3 Wire RTD Input

APD 8000 Switch Settings

Input Switch Settings

Disconnect power before changing switch settings. Change wiring as needed if input type changes (sinking/sourcing, volts/mA).



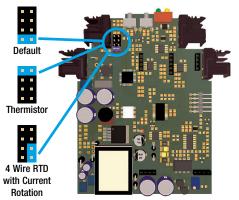
Sensor Type	A
Potentiometer	1
2 Wire RTD	2
3 Wire RTD	3
4 Wire RTD	4
4 Wire RTD with Current Rotation	F
(requires internal jumper change)	5
Thermistor (requires internal jumper change)	6
Thermocouple, single-ended input for a grounded T/C	7
Thermocouple, differential input for a non-grounded T/C	8
DC mV or V	9
DC mA (can be wired for sinking or sourcing)	Α
Custom range (see module side label)	F

Internal Jumper for Thermistor Input or 4-Wire RTD Input with Current Rotation

To use one of these inputs, an internal jumper must be moved.

- 1. Remove all power from the module, unplug **all** connectors, and remove unit from DIN rail.
- 2. Use a small flat-blade screwdriver to remove the front panel as shown.
- 3. Note the locations of the seven tabs attaching the side cover.
- 4. Use the screwdriver to gently pry the tab ends away from the housing. Start with the large tab at the rear, and work towards the front while gently pulling up on the side cover.
- 5. When all tabs are unlatched, remove the side cover.
- 6. Pull the jumper out of its holder and place it in the location shown for the required input.
- Align the side cover and snap into place making sure all seven tabs are engaged. Snap front cover back into place and reinstall unit.





	Input 2	Input 3			
A	8	C	D	E	
20406	134561	234501	0235		
1008 O	U UDIENO	10000000000000000000000000000000000000	0010	a contra	

Potenti	ometer	Excitation	
Min. Range	Max. Range	Voltage	ВС
1 kΩ	0-1 MΩ	4 V	4 0
500 Ω	0-1 MΩ	2 V	20
100 Ω	0-1 MΩ	1 V	10

RTD Type	RTD Curve	BC
Cu-10	0.00427	18
Cu-100	0.00427	28
Ni-100	0.00618	38
Ni-120	0.00672	48
Ni-Fe-500	0.00518	58
Ni-Fe-1000	0.00527	68
Ni-Fe-2000	0.00527	78
Pt-10	0.00385	8 A
Pt-10	0.003911	8 B
Pt-10	0.003916	8 C
Pt-10	0.003926	8 D
Pt-25	0.003926	9 D
Pt-50	0.00385	AA
Pt-50	0.003911	AB
Pt-50	0.003916	AC
Pt-50	0.003926	A D
Pt-100	0.00385	ΒA
Pt-100	0.003911	ΒB
Pt-100	0.003916	BC
Pt-100	0.003926	ΒD
Pt-200	0.00385	CA
Pt-200	0.003911	СВ
Pt-200	0.003916	СС
Pt-200	0.003926	CD
Pt-470	0.003926	DD
Pt-500	0.00385	ΕA
Pt-500	0.003911	ΕB
Pt-500	0.003916	EC
Pt-500	0.003926	ED
Pt-1000	0.00375	F 9
Pt-1000	0.00385	FA
Pt-1000	0.003911	FΒ
Pt-1000	0.003916	FC
Pt-1000	0.003926	FD

Thermistor	Ohms @ 25°C	BC
44004/44033	2.252 kΩ	18
44005/44030	3 kΩ	28
44007/44034	5 kΩ	38
44006/44031	10 kΩ	48
44008/44032	30 kΩ	58
YSI 400	2.252 kΩ	68
Spectrum 1003	1 kΩ	78

T/C Type	В	T/C Burnout	С
В	1	Upscale (default)	9
C	2	Downscale	A
D	3	None, last known value	В
E	4		
G	5		
J	6	_	
K	7	_	
м	8	_	
N	9		
Р	Α		
R	В		
S	С		
Т	D		



DC Voltage	BC	DC Current	BC
±25 mV	B 3	±0.5 mA	ΒB
±100 mV	14	±1 mA	DB
±50 mV	D 3	±2 mA	1 C
±125 mV	34	±2.5 mA	3 C
±200 mV	54	±4 mA	5 C
±250 mV	84	±5 mA	8 C
±500 mV	D 4	±8 mA	AC
±800 mV	15	±10 mA	DC
±1 V	16	±16 mA	1 D
±1.25 V	36	±20 mA	2 D
±2 V	56	0-1 mA	СВ
±2.5 V	86	0-2 mA	ΕB
±4 V	A 6	0-4 mA	2 C
±5 V	D 6	0-5 mA	4 C
±8 V	17	0-8 mA	6 C
±10 V	27	0-10 mA	9 C
0-50 mV	C 3	2-10 mA	7 C
0-100 mV	E 3	0-16 mA	BC
100-500 mV	74	0-20 mA	EC
200-1000 mV	C 4	4-20 mA	СС
200-1000 mV 0-200 mV	C 4 2 4	-	
	-	4-20 mA Note: For a mA inpu device must provide	ut, your
0-200 mV	24	Note: For a mA inpu	ut, your e power
0-200 mV 0-250 mV	2 4 4 4	Note: For a mA inpu device must provide	ut, your e power
0-200 mV 0-250 mV 0-400 mV	24 44 64	Note: For a mA inpu device must provide	ut, your e power
0-200 mV 0-250 mV 0-400 mV 0-500 mV	24 44 64 94	Note: For a mA inpu device must provide	ut, your e power
0-200 mV 0-250 mV 0-400 mV 0-500 mV 0-800 mV	2 4 4 4 6 4 9 4 B 4	Note: For a mA inpu device must provide	ut, your e power
0-200 mV 0-250 mV 0-400 mV 0-500 mV 0-800 mV 0-1 V	2 4 4 4 6 4 9 4 B 4 E 4	Note: For a mA inpu device must provide	ut, your e power
0-200 mV 0-250 mV 0-400 mV 0-500 mV 0-800 mV 0-1 V 0-2 V	2 4 4 4 6 4 9 4 B 4 E 4 2 6	Note: For a mA inpu device must provide	ut, your e power
0-200 mV 0-250 mV 0-400 mV 0-500 mV 0-800 mV 0-1 V 0-2 V 0-2.5 V	24 44 64 94 B4 E4 26 46	Note: For a mA inpu device must provide	ut, your e power
0-200 mV 0-250 mV 0-400 mV 0-500 mV 0-800 mV 0-1 V 0-2 V 0-2 V 0-2.5 V 0-4 V	24 44 64 94 B4 E4 26 46 66	Note: For a mA inpu device must provide	ut, your e power
0-200 mV 0-250 mV 0-400 mV 0-500 mV 0-800 mV 0-1 V 0-2 V 0-2 V 0-2.5 V 0-4 V 0-5 V	24 44 64 94 B4 E4 26 46 66 96	Note: For a mA inpu device must provide	ut, your e power
0-200 mV 0-250 mV 0-400 mV 0-500 mV 0-800 mV 0-1 V 0-2 V 0-2 V 0-2.5 V 0-4 V 0-5 V 1-5 V	24 44 64 94 84 E4 26 46 66 96 76	Note: For a mA inpu device must provide	ut, your e power
0-200 mV 0-250 mV 0-400 mV 0-500 mV 0-800 mV 0-1 V 0-2 V 0-2 V 0-2 S 0-2 V 0-4 V 0-5 V 1-5 V 0-8 V	24 44 64 94 B4 E4 26 46 66 96 76 B6	Note: For a mA inpu device must provide	ut, your e power
0-200 mV 0-250 mV 0-400 mV 0-500 mV 0-800 mV 0-1 V 0-2 V 0-2 V 0-2 S V 0-4 V 0-5 V 1-5 V 0-8 V 0-10 V 2-10 V	24 44 64 94 84 26 46 66 96 76 86 E6 C6	Note: For a mA inpu device must provide to the input loc	ut, your e power
0-200 mV 0-250 mV 0-400 mV 0-500 mV 0-800 mV 0-1 V 0-2 V 0-2 V 0-2 S V 0-4 V 0-5 V 1-5 V 0-8 V 0-10 V 2-10 V	2 4 4 4 6 4 9 4 8 4 2 6 4 6 6 6 9 6 7 6 8 6 6 6 6 6 6 6 6 6 7 6 8 6 6 6 6 6 7 6 8 6 6 6 7 6 8 6 7 6	Note: For a mA inpu device must provide to the input loc	ut, your e power

Output Switch Settings

Disconnect power before changing switch settings. Change wiring as needed if output type changes (sinking/sourcing, volts/mA).

For models with the "R" option indicated on the white side label, output ranges are reversed. This is factory set and can not be changed in the field.



Voltage Output	DE	Current Output	DE
0-1 V	0 V	0-2 mA	01
0-2 V	8 V	0-4 mA	8 I
0-4 V	1 V	0-8 mA	11
0-5 V	9 V	0-10 mA	91
1-5 V	6 V	2-10 mA	6 I
0-8 V	2 V	0-16 mA	21
0-10 V	3 V	0-20 mA	31
2-10 V	7 V	4-20 mA	71
±5 V	4 V	mA output can be v	wired
±10 V	5 V	for sinking or sour	cing.

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APD 8000 Calibration and Operation

Range Calibration

Input and output ranges, if specified on your order, are factory pre-configured (at 24°C ±1°C).

Note: Perform the following calibration procedure any time switch settings are changed.

- 1. Connect a multimeter to the output terminals 2 and 3, or 3 and 4 depending on output type. See wiring diagram.
- 2. Connect an appropriate VDC, mADC, potentiometer or temperature simulator to the input of the module.
- 3. Connect power to the unit (terminals 13, 14, and 16) and apply power to the module.
- Wait until the yellow Status LED blinks (once per second). 4

Low End Input Calibration

- 5. Use the simulator to apply the low end of the input signal.
- 6. Push the Set button to store the low end input value.
- 7. The Status LED will turn on to indicate the reading was saved
- 8. Use the Up and Down buttons to adjust the output to the desired low output reading. For example: 4 mA for a 4-20 mA output or -10 V for a ± 10 V output.
- 9. Press and release the Set button to store the low output. **High End Input Calibration**
- 10. Wait until the yellow Status LED blinks (once per second).
- 11. Use the simulator to apply the high end of the input signal.
- 12. Push the Set button to store the high end input value.
- 13. The Status LED will turn on to indicate the reading was saved
- 14. Use the Up and Down buttons to adjust the output to the desired high output reading (i.e. 20 mA for a 4-20 mA output).
- 15. Press and release the Set button to store the high output.

Output Test Level Adjustment

- 16. Wait until the Status LED turns on and stays on.
- 17. Use the Up and Down buttons to adjust the test output to the desired level (i.e. 12 mA for a 4-20 mA output).
- 18. Press and release the Set button to store the test output.
- 19. Wait until the Status LED starts blinks once per second.
- 20. To change any value, turn off the power and repeat steps 1 to 19.

Saving Setup

- 21. Press and release the Set button to store the settings in memory. The Status LED will turn on during the storing process.
- 22. Once the Status LED turns off, setup and configuration is complete. Turn off power to the unit and remove the simulator and multimeter.

Blinking Yellow LED Setup Error Codes

If an error occurred or invalid selection was made, the yellow Status LED blinks an error code. Check switches A, B, C, and input wiring.

- 2 1 Invalid sensor selected $\bigcirc \bigcirc - \bigcirc$
- 2 2 Invalid pot. excitation selected $\bigcirc \bigcirc - \bigcirc \bigcirc$ 00-000
- 2 3 Invalid RTD selected
- 2 4 Invalid thermistor selected 00-0000
- 2.5 Invalid T/C selected 00-0000
- 2.6 Invalid direct DC selected 00-00000
- 27 Invalid input setting (Zero>Span) OOOOOOOO

Adjusting the Output After Installation

It may be necessary to fine-tune the output signal after installation to account for offset, tare, lead length, or operating temperature.

- 1. Press and release the Set button. This will turn on the yellow Status LED.
- 2. Use the Up and Down buttons to adjust the output to the desired level. The Status LED will turn off during the adjustment.
- Once the desired output level has been met, press and 3. release the Set button to save the adjustment. The Status LED will flash indicating that the change has been made.

The unit has an auto Zero/Span detection for knowing which to adjust. If the output signal is greater than 50% of the Span, the unit will adjust the output signal Span.

If the output signal is less than 50% of the Span, the unit will adjust the output signal Zero.

Resetting I/O Ranges

To reset the unit back to factory default without changing any input switch settings press and hold the Set button while the module is being powered up.

If you change the input switch setting, the unit will automatically start in setup mode to allow you to calibrate and store your new configuration.

Output Test Function

When the Test button is pressed it will drive the output with a known good signal that can be used as a diagnostic aid during initial start-up or troubleshooting. When pressed again, the output will return to normal. The button allows hands-free operation of the Test Mode.

The Test level can be adjusted by using the Up and Down buttons.

The level can be saved by pressing the Set button, or it can default back to the setup value by not pressing the Set button.

Operation

The APD 8000 accepts a DC. potentiometer. or temperature input and provides a linearized and optically isolated DC voltage or current output.

The green LoopTracker[®] input LED provides a visual indication that a signal is being sensed by the input circuitry of the module. It also indicates the input signal strength by changing in intensity as the process changes from minimum to maximum.

If the LED fails to illuminate, or fails to change in intensity as the process changes, check the module power or signal input wiring.

The yellow status LED provides a visual indication of operational modes

Normal operation: Off

Push-to-Test mode: Steadily on

User setup mode: Blinking once per second

Note that it may be difficult to see the LEDs under bright lighting conditions.

Blinking Yellow LED Operational Error Codes

If an error occurs during operation, the yellow Status LED blinks

- an error code. Check sensor, wiring, or consult factory.
- 11 Analog to digital converter out-of- O-O range
- 12 Sensor under range -00
- 13 Sensor over range
 - 0-000 0-0000
- 14 Cold Junction Compensation sensor abnormal range
- 15 Cold Junction Compensation 0-0000 sensor failure
- 16 Hard Analog to digital converter 0 - 0 0 0 0 0out-of-range
- 17 Sensor hard fault: Open circuit, hard Analog to digital converter fault, or hard CJC fault
- 0-000000



4

