**Duopak® Two Channel Signal Converter/Isolator/Transmitter**

### Channel 1: RTD Temperature to DC

- **Two Independent Channels with Full Isolation**
- **Zero and Span for Each Output**
- **Input and Output LoopTracker® LEDs**
- **Output Test/Manual Override for Each Channel**
- **Built-In I/O Power Supplies**

**Applications**

- **Monitor Temperature and AC Voltage or Current**
- **Convert/Isolate Dual Output Transmitters**

**Channel 1 RTD Input Range**

Factory configured, please provide complete sensor specifications and temperature range. 100°F (55°C) minimum span.

- **RTD input:**
  - Resistance at 0°C
  - Curve (385, 3916, 392 etc.)
  - Temperature range in °F or °C
- **RTD resistance:** Typically 10 Ω to 2000 Ω, 2 or 3 wire
- **Excitation current:** Typically 10 Ω: 10 mA, 100 Ω: 2 mA, 1000 Ω: 0.5 mA, 2000 Ω: 0.2 mA
- **Leadwire comp.:** < ±0.05% of span per 1 °C change in leadwire resistance, 3 wire sensor

**Channel 2 AC Input Range**

Factory configured, please specify input type and range

- **Voltage:** 0-50 mVAC to 0-300 VAC
- **Current:** 0-1 mA to 0-1000 mAAC
- **Measurement type:** True RMS
- **Frequency:** 40 Hz to 1000 Hz sinusoidal
- **Voltage input impedance:** 220 kΩ minimum
- **Current input voltage burden:** 1.0 Vrms maximum

**LoopTracker**

Variable brightness LEDs indicate I/O levels for each channel

**Channel 1 and Channel 2 Output Ranges**

Factory configured, please specify for each output channel

- **Voltage:** 0-1 VDC to 0-10 VDC, 10 mA max up to 20 VDC with M19, M29, M39
- **Bipolar Voltage:** 0-1 mA to 0-20 mA, 4-20 mA, 20 V compliance, 1000 Ω at 20 mA

**Output Calibration**

Multi-turn zero and span potentiometers for each output channel ±15% of span adjustment range typical

**Output Characteristics**

- **Linearity:** ±0.1% of span
- **Temperature stability:** Better than 0.04% per °C
- **Output ripple and noise:** Less than 10 mVrms

**Isolation**

Full 5-way, 1200 Vrms minimum

**Response Time**

70 milliseconds typical

**Output Loop Power Supplies**

20 VDC nominal, regulated, 25 mA DC for each output channel. May be selectively wired for sinking or sourcing mA output

**Output Test**

Front buttons set each output to test level when pressed

**Installation Environment**

Mount vertically to a 35 mm DIN rail

**Connectors**

Eight 4-terminal removable connectors, 14 AWG max wire size

**Power**

85-265 VAC, 50/60 Hz or 60-300 VDC, 6 W maximum

D versions: 9-30 VDC or 10-32 VAC 50/60 Hz, 6 W maximum

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### How to Order

Models are factory configured. See I/O ranges above left. Ranges and options for each channel must be specified on order

<table>
<thead>
<tr>
<th>Model</th>
<th>Description</th>
<th>Power</th>
</tr>
</thead>
<tbody>
<tr>
<td>APD 2016</td>
<td>DuoPak 2 channel RTD-DC, AC-DC converter/isolator/ transmitter</td>
<td>85-265 VAC, 50/60 Hz or 60-300 VDC</td>
</tr>
<tr>
<td>APD 2016 D</td>
<td></td>
<td>9-30 VDC or 10-32 VAC</td>
</tr>
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</table>

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### Channel 2: AC to DC

**Sink or Source mA Output for Each Channel**

- **Adjustable Output Test Function for Each Channel**
- **Zero and Span for Each Channel**
- **Input LoopTracker LED for Each Channel**
- **Custom I/O Ranges**

**Dimensions**

- **Height:** 1.78” W x 4.62” H x 4.81” D
- **Height includes connectors**

**LoopTracker**

API exclusive features include four LoopTracker LEDs (green for each input, red for each output) that vary in intensity with changes in the process input and output signals. These provide a quick visual picture of your process loop at all times and can greatly aid in saving time during initial startup and troubleshooting.

**Output Test**

An API exclusive feature includes output test buttons for each channel to provide a fixed output (independent of the input) when held depressed. Terminals are also provided to operate the test functions remotely for each channel. This also allows use as a remote manual override to provide a temporary fixed output if desired. The test output level for each channel is potentiometer-adjustable from 0 to 100% of the output span. The test output greatly aids in saving time during initial startup and/or troubleshooting.

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### Options and Accessories

**Options—add to end of model number**

- **R1** Channel 1 I/O reversal (i.e. 20-4 mA out)
- **R2** Channel 2 I/O reversal (i.e. 20-4 mA out)
- **R3** Channel 1 and channel 2 I/O reversal
- **M19** Channel 1 high voltage output >10 V up to 20 V
- **M29** Channel 2 high voltage output >10 V up to 20 V
- **M39** Channel 1 and channel 2 high voltage output
- **U** Conformal coating for moisture resistance

**Accessory—order as separate line item**

- **API BF4** Spare removable 4 terminal plug, black

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**Absolute Process Instruments**

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### Instructions

**Terminal 17 & 18**

- **Jumper**: +15 VDC, 25 mA
- **Power Source**: Module mA output is powered

**Device 1**

- **Current Sourcing Output**: Module powers mA output loop

**Device 2**

- **Current Sourcing Output**: Module powers mA output loop

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### Mounting to a DIN Rail

Install module vertically on a 35 mm DIN rail in a protective enclosure away from heat sources. Do not block air flow. Allow 1" (25 mm) above and below housing vents for air circulation.

1. Tilt front of module down and position the lower spring clips against the bottom edge of DIN rail.
2. Push front of module upward until upper mount snaps into place.

### Removal

- **Avoid shock hazards!** Turn signal input, output, and power off.
- 1. Push up on bottom back of module.
- 2. Tilt front of module downward to release upper mount from top edge of DIN rail.
- 3. The module can now be removed from the DIN rail.

### Calibration

- **Front-mounted Zero and Span potentiometers** for each channel can be used to compensate for load and lead variations.
- 1. Apply power to the module and allow a minimum 30 minute warm up time.
- 2. Using an accurate measurement device, provide an input to the module equal to the minimum input required for the application.
- 3. Using an accurate measurement device for the output, adjust the Zero potentiometer for the exact minimum output desired. The Zero control should only be adjusted when the input signal is at its minimum. This will produce the corresponding minimum output signal. For example: 4 mA for a 4-20 mA output or –10 V for a ±10 V output.
- 4. Set the input at maximum, and then adjust the Span pot for the exact maximum output desired. The Span control should only be adjusted when the input signal is at its maximum. This will produce the corresponding maximum output signal. Example: for 4-20 mA output, the Span control will provide adjustment for the 20 mA or high end of the signal.
- 5. Repeat adjustments for both output channels for best accuracy.

### Output Test Function

When the Test button is depressed it will drive the output with a known good signal that can be used as a diagnostic aid during initial start-up or troubleshooting. When released, the output will return to normal.

- Each Test Cal. potentiometer is factory set to approximately 50% output. Each can be adjusted to set the test output from 0 to 100% of the output span. Press and hold the Test button and adjust the corresponding Test Cal. potentiometer for the desired output level.
- They may optionally be externally wired for remote test operation or a manual override. See wiring diagram at right.

### Operation

The APD 2016 accepts one RTD input and one AC voltage or current input and provides two optically isolated DC voltage or current outputs that are linearly related to the inputs.

Green LoopTracker® input LEDs provide a visual indication that each signal is being sensed by the input circuitry of the module. They also indicate the input signal strength by changing in intensity as the process changes from minimum to maximum.

If an LED fails to illuminate, or fails to change in intensity as the process changes, check the module power or signal input wiring. Note that it may be difficult to see the LEDs under bright lighting conditions.

Two red LoopTracker output LEDs provide a visual indication that the output signals are functioning. They become brighter as the input and each corresponding output change from minimum to maximum.

For a current output the red LED will only light if the output loop current path is complete. For either current or voltage outputs, failure to illuminate or a failure to change in intensity as the process changes may indicate a problem with the module power or signal output wiring.

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**Precautions**

**WARNING!** All wiring must be performed by a qualified electrician or instrumentation engineer. See diagram for terminal designations and wiring examples. Consult factory for assistance.

**WARNING!** Avoid shock hazards! Turn signal input, output, and power off before connecting or disconnecting wiring, or removing or installing module.

- **ATTENTION!** Pour éviter les risques de choc! Ferezze le signal d’entrée, le signal de sortie et l’alimentation électrique avant de connecter ou de déconnecter le câblage, ou de retirer ou d’installer le module.

**API** maintains a constant effort to upgrade and improve its products. Specifications are subject to change without notice. See api-usa.com for latest product information. Consult factory for your specific requirements.

**WARNING:** This product can expose you to chemicals including nickel, which are known to the State of California to cause cancer or birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov

### Electrical Connections

- **Polarity must be observed for signal wiring connections.** If the input and/or output do not function, check wiring and polarity.

### Outputs

- For milliamp ranges determine if your device provides power to the current loop or if the loop must be powered by the APD module. Typical voltage may be 9–24 VDC at your device’s terminals if it provides power to the loop.

### Input 1, RTD Temperature

The sensor type and temperature range are factory configured. See the model/serial number label for sensor type and range.

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<th>Temperature Input</th>
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<td>Signal</td>
<td>Jumper</td>
<td>17 &amp; 19</td>
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<tr>
<td>Three wire RTD</td>
<td>Signal</td>
<td>Exc.</td>
<td>19</td>
</tr>
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</table>

### Input 2, AC

Any polarity may be used for an AC input. A transmitter DC power supply is available at terminals 22 and 23, but is not commonly used with an AC input.

### Module Power Terminals

- **Check label for module operating voltage to make sure it matches available power.** The power supplies are fuse protected and the unit may be returned to API for fuse replacement.
- When using DC power, either polarity is acceptable, but for consistency, wire positive (+) to terminal 25 and negative (−) to terminal 28.

### Calibration

**Front-mounted Zero and Span potentiometers** for each channel can be used to compensate for load and lead variations.

1. Apply power to the module and allow a minimum 30 minute warm up time.
2. Using an accurate measurement device, provide an input to the module equal to the minimum input required for the application.
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### Terminal Connections

- **ATTENTION!** Tout le câblage doit être effectué par un électricien ou ingénieur en instrumentation qualifié. Voir le diagramme pour désignations des bornes et des exemples de câblage. Consulter l’usine pour assistance.

**WARNING!** Évitez les risques de choc! Ferezze le signal d’entrée, le signal de sortie et l’alimentation électrique avant de connecter ou de déconnecter le câblage, ou de retirer ou d’installer le module.

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<tr>
<th>AC Input Channel 2</th>
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<th>Terminal</th>
</tr>
</thead>
<tbody>
<tr>
<td>Device with an AC voltage or AC milliamp output</td>
<td>21</td>
<td>23</td>
</tr>
<tr>
<td>Transmitter power supply</td>
<td>22 (+15 VDC)</td>
<td>23</td>
</tr>
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**To avoid damage to the module, do not make any connections to unused terminals**

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**To maintain full isolation avoid combining power supplies in common with inputs, outputs, or unit power.**

<table>
<thead>
<tr>
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<th>Wire terminal torque</th>
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<tr>
<td>17 &amp; 18 &amp; 20</td>
<td>0.5 to 0.6 Nm or 4.4 to 5.3 in-lbs</td>
</tr>
<tr>
<td>21 &amp; 22 &amp; 24</td>
<td>26 Power AC or DC +</td>
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