

**Input:** 0-50 mVAC to 0-300 VAC, 0-1 mAAC to 0-1000 mAAC  
**Output:** Two 8 Amp SPDT Relays

[Quick Link: api-usa.com/1600](http://api-usa.com/1600)

- **Factory Set Input Range**
- **Removable Plugs for Faster Installation**
- **Input LoopTracker® and Alarm Status LEDs**
- **Full 1200 V Isolation**
- **Alarm Test, Optional Reset Button**

### Applications

- **Process Limit Backup Alarm**
- **Over or Under Voltage or Current Alarm**
- **Heater Break, Conveyor Jam Alarm**

### AC Input Range

Factory configured, please specify input type and range  
 Consult factory for special ranges  
 Voltage: 0-50 mVAC to 0-300 VAC  
 Current: 0-1 mAAC to 0-1000 mAAC  
 Measurements are true RMS

### Input Impedance (Voltage Input)

220 kΩ minimum

### Input Voltage Burden (Current Input)

1.0 V<sub>RMS</sub> maximum

### Input Frequency

40 Hz to 1000 Hz sinusoidal

### Isolation

Power to input isolation: 1200 V  
 Common mode protection: 750 VAC<sub>p</sub> or 750 VDC

### LoopTracker

Variable brightness LED indicates input level and status

### APD 1600 Relay Output

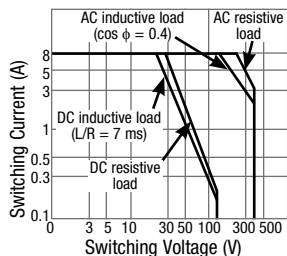
Dual SPDT Form C contact sets operating in unison  
 1 setpoint adjustment, 1 deadband adjustment  
 Standard: HI alarm, non-latching, normal acting  
 Options: LO alarm, latching, reverse acting

### APD 1620 Relay Output

2 independent SPDT Form C contact sets  
 2 setpoint adjustments, 2 deadband adjustments  
 Standard: HI/LO alarm, non-latching, normal acting  
 Options: LO/LO, HI/LO, LO/LO alarms, latching, reverse acting

### Relay Contact Ratings

8 A max @ 240 VAC resistive load  
 External contact protection such as an RC snubber is recommended for inductive loads



### Setpoint

12 turn potentiometer adjustable from 0 to 100% of span

### Deadband

12 turn potentiometer adjustable from 1 to 100% of span

### Response Time

70 milliseconds typical

### Output Test/Reset Button

Front button or external contact closure toggles relays to opposite state when pressed.  
 Resets relay if latching relay option is ordered

### Ambient Temperature Range and Stability

-10°C to +60°C operating ambient  
 Better than 1% of span over operating temperature range  
 Better than 0.02% of span per °C

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See Wiring Diagrams on Next Page



File E145968  
 85-265 VAC, 60-300 VDC  
 model only

[Applications Link](http://api-usa.com/apps)  
[api-usa.com/apps](http://api-usa.com/apps)

**Free Factory I/O Setup!**



### Dimensions

0.89" W x 4.62" H x 4.81" D  
 (22.5 x 117 x 122 mm)  
 Height includes connectors

### Housing and Connectors

IP 40, requires installation in panel or enclosure  
 For use in Pollution Degree 2 Environment  
 Mount vertically to a 35 mm DIN rail  
 Four 4-terminal removable connectors, 14 AWG max wire size

### Power

85-265 VAC, 50/60 Hz or 60-300 VDC, 2 W maximum  
 D versions: 9-30 VDC or 10-32 VAC 50/60 Hz, 2 W maximum

### Description

The APD 1600 and 1620 accept an AC voltage or milliamp current input and provide a visual alarm indication and alarm relay contact outputs.

The input type, range, and alarm types are factory configured. Front-accessible potentiometers are used to adjust alarm setpoint and deadband.

### LoopTracker and Alarm Status LEDs

API exclusive features include a LoopTracker LED that varies in intensity with changes in the process input signal.

A red/green bi-color alarm status LED (two on the APD 1620) visually indicate alarm status.

These LEDs provide a quick visual picture of your process at all times.

### Output Test / Unlatch

API's exclusive Output Test button can be used to verify the alarm and system operation and also provides the additional function of unlatching the alarm when the latching option has been ordered. This feature can be remotely operated.

The output test button greatly aids in saving time during initial startup and/or troubleshooting.

Model	Input	Standard Alarm Configuration	Power
APD 1600	Factory ranged, specify	Single setpoint dual SPDT relays	85-265 VAC or 60-300 VDC
APD 1600 D	mVAC, VAC, or	HI alarm, non-latching, normal acting	9-30 VDC or 10-32 VAC
APD 1620	mAAC range	2 setpoints, 2 SPDT relays	85-265 VAC or 60-300 VDC
APD 1620 D		HI/LO alarms, non-latching, normal acting	9-30 VDC or 10-32 VAC

### Alarm Options—add to end of model number

- L** APD 1600 with LO trip. Alarm trips on decreasing signal.
- HH** APD 1620 with HI/LO trip. Alarms trip at their respective trip points on increasing signal.
- LL** APD 1620 with LO/LO trip. Alarms trip at their respective trip points on decreasing signal.
- LH** APD 1620 with LO/LO trip. Alarm 1 trips on decreasing signal. Alarm 2 trips on increasing signal.

- HT** Latching alarm with push button reset
- HP** Latching alarm with power-off reset. Module power must be turned off to reset alarms
- R** Reverse-acting alarms. Relay coils energized in an alarm condition. No alarm condition with module power off.
- U** Conformal coating for moisture resistance

### Spare Connector

**API BP4** 4 terminal plug, black

## Precautions

**WARNING!** All wiring must be performed by a qualified electrician or instrumentation engineer. See diagram for terminal designations and wiring examples. Consult factory for assistance.

**WARNING!** Avoid shock hazards! Turn signal input, output, and power off before connecting or disconnecting wiring, or removing or installing module.

## Précautions

**ATTENTION!** Tout le câblage doit être effectué par un électricien ou ingénieur en instrumentation qualifié. Voir le diagramme pour désignations des bornes et des exemples de câblage. Consulter l'usine pour assistance.

**ATTENTION!** Éviter les risques de choc! Fermez le signal d'entrée, le signal de sortie et l'alimentation électrique avant de connecter ou de déconnecter le câblage, ou de retirer ou d'installer le module.

API maintains a constant effort to upgrade and improve its products. Specifications are subject to change without notice. See [api-usa.com](http://api-usa.com) for latest product information. Consult factory for your specific requirements.

**WARNING:** This product can expose you to chemicals including nickel, which are known to the State of California to cause cancer or birth defects or other reproductive harm. For more information go to [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov)

## Input

The input range is factory configured. See the model/serial number label for module information, input type, input range and options. Inputs are connected as shown in the wiring diagrams below.

## Alarm Types

Note that the deadband is symmetrical about the setpoint; relay trip and reset points will both change if either the setpoint or deadband are changed.

**High Alarm (default, H, or HH):** The alarm relay changes state when the input exceeds the deadband trip point. The relay resets when the input drops below the deadband reset point. For a high alarm, the trip point is above the reset point.

**Low Alarm (L or LL):** The alarm relay changes state when the input goes below the deadband trip point. The relay resets when the input exceeds the deadband reset point. For a low alarm the trip point is below the reset point.

**HT:** Latching alarm with push button reset

**HP:** Latching alarm with power-off reset. Module power must be turned off to reset alarms

**R:** Reverse-acting alarms. Relay coils energized in an alarm condition. No alarm condition with module power off.

## Relay Output Terminals

See wiring diagrams below right for connections. APD modules do not provide power to the relay contacts. Inductive loads (motors, solenoids, contactors, etc.) will greatly shorten relay contact life unless an appropriate RC snubber is installed.

The APD 1600 operates two sets of relays in unison with a single setpoint. The dual SPDT contact sets are in a Form C configuration.

The APD 1620 operates two sets of relays independently, each with its own setpoint. The dual SPDT contact sets are in a Form C configuration.

## Module Power Terminals

Check model/serial number label for module operating voltage to make sure it matches available power.

When using DC power, either polarity is acceptable, but for consistency with similar API products, positive (+) can be wired to terminal 13 and negative (-) can be wired to terminal 16.

## Mounting to a DIN Rail

Install module vertically on a 35 mm DIN rail in a protective enclosure away from heat sources. Do not block air flow. Allow 1" (25 mm) above and below housing vents for air circulation.

1. Tilt front of module downward and position against DIN rail.
2. Clip lower mount to bottom edge of DIN rail.
3. Push front of module upward until upper mount snaps into place.

## Removal

1. Push up on the bottom back of the module.
2. Tilt front of module downward to release upper mount from top edge of DIN rail.
3. The module can now be removed from the DIN rail.

## Setup and Calibration

The input range is factory calibrated and does not require adjustment.

Relay operation is factory configured. See model/serial number label for relay configurations and options.

The Setpoint potentiometer allows the operator to adjust the level at which the alarm is activated. This control is adjustable from 0 to 100% of the input range.

The Deadband potentiometer allows the alarm trip and reset window to be adjusted symmetrically about the setpoint from 1 to 100% of the span. This allows the operator to fine tune the point at which the alarm trips and resets. The deadband is typically used to prevent chattering of the relays or false trips when the process signal is unstable or changes rapidly.

To calibrate the alarm section, set the deadband control to the minimum (counterclockwise). The deadband will be 1.0% of input span in this case.

Set the signal source to a reference that represents the desired trip point.

Adjust the setpoint control to the point at which the relay changes state from a non-alarm to an alarm condition.

If a larger amount of deadband is desired turn the deadband potentiometer clockwise. The deadband is symmetrical about the setpoint; both transition points will change as deadband is increased.

Relay set and reset points will both change if the setpoint or deadband are changed. Alternately set the setpoint and deadband until the desired trip and rest points are set.

## Output Test Function

When the front test button is depressed it will drive the relays to their opposite state. A customer-supplied switch connected to terminal 4 and 8 can also be used to toggle the relays. When released, the relays will return to their prior states.

This can be used as a diagnostic aid during initial start-up or troubleshooting, or as a manual over-ride function. The Test button also resets the relays on models with the HT option.

## Operation

The green LoopTracker® input LED provides a visual indication that a signal is being sensed by the input circuitry of the module. It also indicates the input signal strength by changing in intensity as the process changes from minimum to maximum.

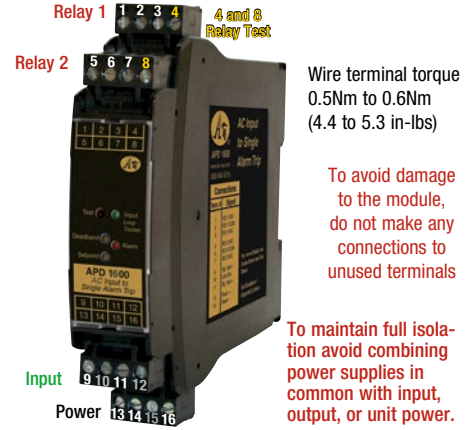
If the LED fails to illuminate, or fails to change in intensity as the process changes, check the module power or signal input wiring. Note that it may be difficult to see the LEDs under bright lighting conditions.

The bi-color alarm LED provides a visual indication of the alarm status. In all configurations, a green LED indicates a non-alarm condition and a red LED indicates an alarm condition.

In the normal mode of operation, the relay coil is energized in a non-alarm condition and de-energized in an alarm condition. This will create an alarm condition if the module loses power. For a normal acting, non-latching configuration, the alarm will activate when the input signal exceeds the setpoint (HI alarm) or falls below the setpoint (LO alarm), then will automatically reset when the alarm condition no longer exists.

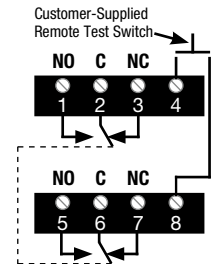
For a reverse acting alarm, the relay coil is de-energized in a non-alarm condition and energized in an alarm condition. The alarm activates when the input signal exceeds the setpoint (HI alarm) or falls below the setpoint (LO alarm), then automatically resets when the alarm condition no longer exists.

For models with the latching relay option, it will be necessary to push the Test button or remove power from the module to reset the alarm, depending on the type of latching option. The alarm will only reset if the alarm condition no longer exists.

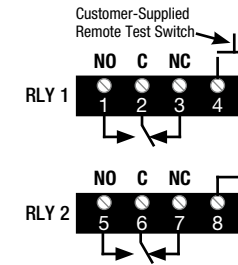


To avoid damage to the module, do not make any connections to unused terminals

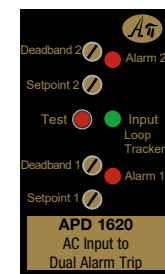
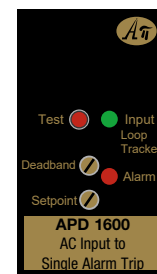
To maintain full isolation avoid combining power supplies in common with input, output, or unit power.



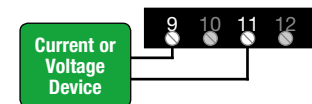
Relay Wiring APD 1600



Relay Wiring APD 1620



Sinking mA Input or Voltage Input



To maintain full isolation avoid combining power supplies in common with input, output, or unit power.

Cu 60/75°C conductors  
14 AWG max.

