

**Input:** 0-50 mV to ±10 VDC, 0-1 mA to 4-20 mA DC  
**Output:** Two 8 Amp DPST Relays

**Quick Link:** [api-usa.com/1400](http://api-usa.com/1400)

- **Factory Set Input Range**
- **Removable Plugs for Faster Installation**
- **Input LoopTracker® and Alarm Status LEDs**
- **Full 1200 V Isolation**
- **Alarm Test, Optional Reset Button**
- **RTD Leadwire Compensation**

**Applications**

- **Process Limit Alarm**
- **Monitor, Heaters, Refrigerators, Ovens**
- **Process Signal Over or Under Alarms**

**Temperature Input**

Factory configured, please specify the following Resistance at 0°C, curve, temperature range

RTD types: 10 Ω to 2000 Ω RTDs including  
 100 Ω 0.00385 DIN, 100 Ω 0.003916,  
 100 Ω 0.00392, 10 Ω Cu,  
 1000 Ω Ni-Fe, 120 Ω Ni

Temperature range: °F or °C  
 100°F (55°C) min. span or consult factory

**RTD Typical Excitation Current**

10 Ω: 10 mA      100 Ω: 2 mA  
 1000 Ω: 0.5 mA      2000 Ω: 0.2 mA

**Leadwire Compensation**

< ±0.05% of span per 1 Ω change in leadwire resistance

**Isolation**

Power to input isolation: 1200 V  
 Common mode protection: 600 VAC<sub>p</sub> or 600 VDC

**LoopTracker**

Variable brightness LED indicates input level and status

**APD 1400 Relay Output**

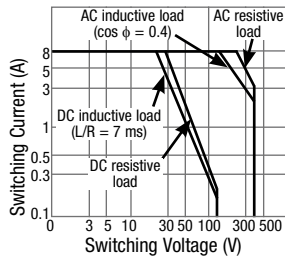
Dual SPDT Form C contact sets operating in unison  
 1 setpoint adjustment, 1 deadband adjustment  
 Standard: HI alarm, non-latching, normal acting  
 Options: LO alarm, latching, reverse acting

**APD 1420 Relay Output**

2 independent SPDT Form C contact sets  
 2 setpoint adjustments, 2 deadband adjustments  
 Standard: HI/LO alarm, non-latching, normal acting  
 Options: LO/LO, HI/HI, LO/HI alarms, latching, reverse acting

**Relay Contact Ratings**

8 A max @ 240 VAC resistive load  
 External contact protection such as an RC snubber is recommended for inductive loads



**Setpoint**

12 turn potentiometer adjustable from 0 to 100% of span

**Deadband**

12 turn potentiometer adjustable from 1 to 100% of span

**Response Time**

70 milliseconds typical

**Output Test/Reset Button**

Front button or external contact closure toggles relays to opposite state when pressed.  
 Resets relay if latching relay option is ordered

**Ambient Temperature Range and Stability**

-10°C to +60°C operating ambient  
 Better than 0.04% of span per °C



See Wiring Diagrams on Next Page



**Applications Link**  
[api-usa.com/apps](http://api-usa.com/apps)

**Free Factory I/O Setup!**



**Dimensions**

0.89" W x 4.62" H x 4.81" D  
 (22.5 x 117 x 122 mm)  
 Height includes connectors

**Housing and Connectors**

IP 40, requires installation in panel or enclosure  
 For use in Pollution Degree 2 Environment  
 Mount vertically to a 35 mm DIN rail  
 Four 4-terminal removable connectors, 14 AWG max wire size

**Power**

85-265 VAC, 50/60 Hz or 60-300 VDC, 2 W maximum  
 D versions: 9-30 VDC or 10-32 VAC 50/60 Hz, 2 W maximum

Model	Input	Standard Alarm Configuration	Power
APD 1400	Factory ranged, specify:	Single setpoint dual SPDT relays	85-265 VAC or 60-300 VDC
APD 1400 D	Sensor type	HI alarm, non-latching, normal acting	9-30 VDC or 10-32 VAC
APD 1420	Calibration curve	2 setpoints, 2 SPDT relays	85-265 VAC or 60-300 VDC
APD 1420 D	Temperature range in °F or °C	HI/LO alarms, non-latching, normal acting	9-30 VDC or 10-32 VAC

**Alarm Options—add to end of model number**

- L** APD 1400 with LO trip. Alarm trips on decreasing signal.
- HH** APD 1420 with HI/HI trip. Alarms trip at their respective trip points on increasing signal.
- LL** APD 1420 with LO/LO trip. Alarms trip at their respective trip points on decreasing signal.
- LH** APD 1420 with LO/HI trip. Alarm 1 trips on decreasing signal. Alarm 2 trips on increasing signal.

**Description**

The APD 1400 and 1420 accept an RTD temperature input and provide a visual alarm indication and alarm relay contact outputs.

The input type, range, and alarm types are factory configured. The input can be configured for most 10 Ω to 2000 Ω RTDs. Front-accessible potentiometers are used to adjust alarm setpoint and deadband.

**LoopTracker and Alarm Status LEDs**

API exclusive features include a LoopTracker LED that varies in intensity with changes in the process input signal. A red/green bi-color alarm status LED (two on the APD 1420) visually indicate alarm status.

These LEDs provide a quick visual picture of your process at all times.

**Output Test / Unlatch**

API's exclusive Output Test button can be used to verify the alarm and system operation and also provides the additional function of unlatching the alarm when the latching option has been ordered. This feature can be remotely operated.

The output test button greatly aids in saving time during initial startup and/or troubleshooting.

- HT** Latching alarm with push button reset
  - HP** Latching alarm with power-off reset. Module power must be turned off to reset alarms
  - R** Reverse-acting alarms. Relay coils energized in an alarm condition. No alarm condition with module power off.
  - U** Conformal coating for moisture resistance
- Accessory—order as separate line item**  
**API BP4** Spare removable 4 terminal plug, black

## Precautions

**WARNING!** All wiring must be performed by a qualified electrician or instrumentation engineer. See diagram for terminal designations and wiring examples. Consult factory for assistance.

**WARNING!** Avoid shock hazards! Turn signal input, output, and power off before connecting or disconnecting wiring, or removing or installing module.

## Précautions

**ATTENTION!** Tout le câblage doit être effectué par un électricien ou ingénieur en instrumentation qualifié. Voir le diagramme pour désignations des bornes et des exemples de câblage. Consulter l'usine pour assistance.

**ATTENTION!** Éviter les risques de choc! Fermez le signal d'entrée, le signal de sortie et l'alimentation électrique avant de connecter ou de déconnecter le câblage, ou de retirer ou d'installer le module.

API maintains a constant effort to upgrade and improve its products. Specifications are subject to change without notice. See [api-usa.com](http://api-usa.com) for latest product information. Consult factory for your specific requirements.

**WARNING:** This product can expose you to chemicals including nickel, which are known to the State of California to cause cancer or birth defects or other reproductive harm. For more information go to [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov)

## Input

The sensor type and temperature range are factory configured. See the model/serial number label for module information, sensor type, temperature range and options. Temperature sensor inputs are connected as shown in the wiring diagrams below.

## Alarm Types

Note that the deadband is symmetrical about the setpoint; relay trip and reset points will both change if either the setpoint or deadband are changed.

**High Alarm (default, H, or HH):** The alarm relay changes state when the temperature exceeds the deadband trip point. The relay resets when the temperature drops below the deadband reset point. For a high alarm, the trip point is above the reset point.

**Low Alarm (L or LL):** The alarm relay changes state when the temperature goes below the deadband trip point. The relay resets when the temperature exceeds the deadband reset point. For a low alarm the trip point is below the reset point.

**HT:** Latching alarm with push button reset

**HP:** Latching alarm with power-off reset. Module power must be turned off to reset alarms

**R:** Reverse-acting alarms. Relay coils energized in an alarm condition. No alarm condition with module power off.

## Relay Output Terminals

See wiring diagrams below right for connections. APD modules do not provide power to the relay contacts. Inductive loads (motors, solenoids, contactors, etc.) will greatly shorten relay contact life unless an appropriate RC snubber is installed.

The APD 1400 operates two sets of relays in unison with a single setpoint. The dual SPDT contact sets are in a Form C configuration.

The APD 1420 operates two sets of relays independently, each with its own setpoint. The dual SPDT contact sets are in a Form C configuration.

## Module Power Terminals

Check model/serial number label for module operating voltage to make sure it matches available power.

When using DC power, either polarity is acceptable, but for consistency with similar API products, positive (+) can be wired to terminal 13 and negative (-) can be wired to terminal 16.

## Mounting To a DIN Rail

Install module vertically on a 35 mm DIN rail in a protective enclosure away from heat sources. Do not block air flow. Allow 1" (25 mm) above and below housing vents for air circulation.

1. Tilt front of module downward and clip the lower mount with spring clips to the bottom edge of DIN rail.
2. Push front of module upward until upper mount snaps into place.

## Removal From a DIN Rail

1. Push up on the bottom back of the module.
2. Tilt front of module downward to release upper mount from top edge of DIN rail.
3. The module can now be removed from the DIN rail.

## Setup and Calibration

The input range is factory calibrated and does not require adjustment.

Relay operation is factory configured. See model/serial number label for relay configurations.

The Setpoint potentiometer allows the operator to adjust the level at which the alarm is activated. This control is adjustable from 0 to 100% of the input range.

The Deadband potentiometer allows the alarm trip and reset window to be adjusted symmetrically about the setpoint from 1 to 100% of the span. This allows the operator to fine tune the point at which the alarm trips and resets. The deadband is typically used to prevent chattering of the relays or false trips when the process signal is unstable or changes rapidly.

To calibrate the alarm section, set the deadband control to the minimum (counterclockwise). The deadband will be 1.0% of input span in this case.

Set the signal source to a reference that represents the desired trip point.

Adjust the setpoint control to the point at which the relay changes state from a non-alarm to an alarm condition.

If a larger amount of deadband is desired turn the deadband potentiometer clockwise. The deadband is symmetrical about the setpoint; both transition points will change as deadband is increased.

Relay set and reset points will both change if the setpoint or deadband are changed. Alternately set the setpoint and deadband until the desired trip and rest points are set.

## Output Test Function

When the front test button is depressed it will drive the relays to their opposite state. A customer-supplied switch connected to terminal 4 and 8 can also be used to toggle the relays. When released, the relays will return to their prior states.

This can be used as a diagnostic aid during initial start-up or troubleshooting, or as a manual over-ride function. The Test button also resets the relays on models with the HT option.

## Operation

The green LoopTracker® input LED provides a visual indication that a signal is being sensed by the input circuitry of the module. It also indicates the input signal strength by changing in intensity as the process changes from minimum to maximum.

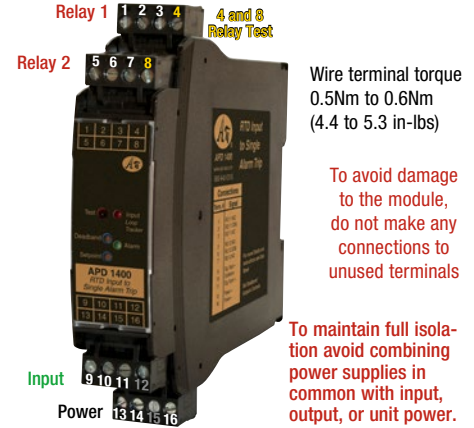
If the LED fails to illuminate, or fails to change in intensity as the process changes, check the module power or signal input wiring. Note that it may be difficult to see the LEDs under bright lighting conditions.

The bi-color alarm LED provides a visual indication of the alarm status. In all configurations, a green LED indicates a non-alarm condition and a red LED indicates an alarm condition.

In the normal mode of operation, the relay coil is energized in a non-alarm condition and de-energized in an alarm condition. This will create an alarm condition if the module loses power. For a normal acting, non-latching configuration, the alarm will activate when the input signal exceeds the setpoint (HI alarm) or falls below the setpoint (LO alarm), then will automatically reset when the alarm condition no longer exists.

For a reverse acting alarm, the relay coil is de-energized in a non-alarm condition and energized in an alarm condition. The alarm activates when the input signal exceeds the setpoint (HI alarm) or falls below the setpoint (LO alarm), then automatically resets when the alarm condition no longer exists.

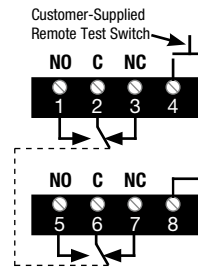
For models with the latching relay option, it will be necessary to push the Test button or remove power from the module to reset the alarm, depending on the type of latching option. The alarm will only reset if the alarm condition no longer exists.



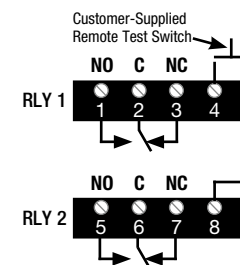
Wire terminal torque  
0.5Nm to 0.6Nm  
(4.4 to 5.3 in-lbs)

To avoid damage to the module, do not make any connections to unused terminals

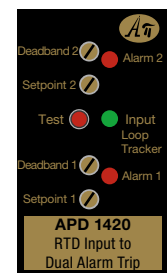
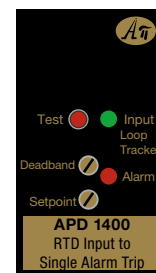
To maintain full isolation avoid combining power supplies in common with input, output, or unit power.



Relay Wiring APD 1400

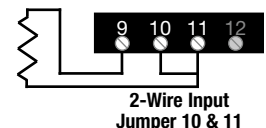


Relay Wiring APD 1420

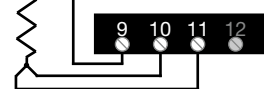


## Two Wire RTD Input

To maintain full isolation avoid combining power supplies in common with input, output, or unit power.



## 3-Wire RTD Input



Cu 60/75°C  
conductors  
14 AWG  
max.

