

Strain Gauge (Bridge) to DC Transmitter

Input: 1 mV/V to 200 mV/V, 4-10 VDC Excitation
Output: 0-1 V to ±10 V or 0-1 mA to 4-20 mA *Non-Isolated*

- **Internal Bridge Excitation Source**
- **Input and Output LoopTracker® LEDs**
- **Functional Test Pushbutton**
- **Voltage or Currents Outputs**

Applications

- **Transmitter for Load Cells, Pressure Sensors**
- **Use with Strain Gauge Type Sensors**
- **Monitor Tanks, Hoppers, Scales, Etc.**

Specifications

Input Range

Factory Configured—Please specify excitation voltage, sensor mV/V rating, output range, power and options

Minimum sensor rating: 1 mV/V
 Maximum sensor rating: 200 mV/V

Millivolt output range is determined by the sensitivity of the sensor (mV/V) and the excitation voltage applied.

$$\text{mV/V sensitivity} \times \text{excitation voltage} = \text{total mV range}$$

Input Impedance

1 MΩ minimum

Input Protection, Common Mode

600 VDC or 600 VAC_p

Excitation Voltage

Maximum output: 10 VDC maximum at 30 mA
 Internal adjustment: 4 to 10 VDC
 Stability: ±0.01% per °C

LoopTracker

Variable brightness LEDs indicate input/output loop level and status

Output Range

Factory Configured—Please specify output range

	Minimum	Maximum	Load Factor
Voltage:	0-1 VDC	0-10 VDC	
Bipolar Voltage:	±1 VDC	±10 VDC	
Current (20 V compliance):	0-1 mADC	0-20 mADC	1000 Ω at 20 mA

Output Linearity

Better than ±0.1% of span

Output Zero and Span

Multiturn potentiometers to compensate for load and lead variations
 ±15% of span adjustment range typical

Functional Test Button

Sets output to test level when pressed
 Potentiometer factory set to approximately 50% of span
 Adjustable 0-100% of span

Response Time

70 milliseconds typical, faster response times are available

Common Mode Rejection

100 dB minimum

Ambient Temperature Range

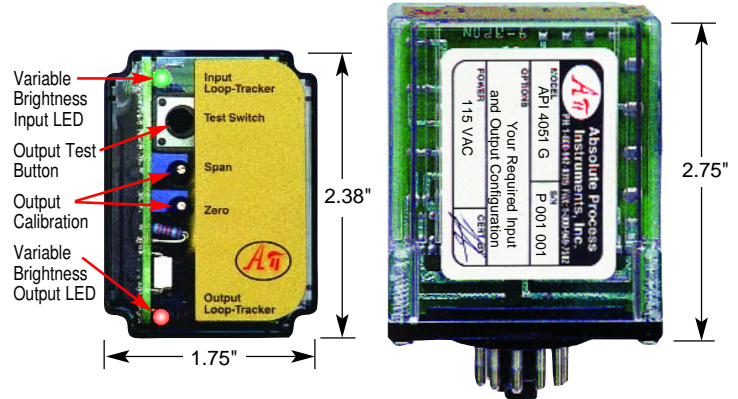
-10°C to +60°C operating

Temperature Stability

Better than ±0.02% of span per °C

Power

Standard: 115 VAC ±10%, 50/60 Hz, 2.5 W max.
P option: 80-265 VAC or 48-300 VDC, 50/60 Hz, 2.5 W typical
A230 option: 230 VAC ±10%, 50/60 Hz, 2.5 W max.
D option: 9-30 VDC, 2.5 W typical



Description and Features

The **API 4051 G** accepts a strain gauge, bridge, or load cell input and provides a proportional, non-isolated DC voltage or current output. It includes filtering and processing to allow effective use of low-level transducers in the noisy environments common in industrial applications.

The built-in bridge excitation power supply generates a stable source of excitation voltage to drive from one to four 350 Ω (or greater) bridge type sensors such as load cells, pressure transducers and strain gauges and amplifies and converts the resulting millivolt signal into the configured output.

The **API 4051 G** requires factory configuration to a specific excitation voltage, millivolt input (mV/V rating of the sensor multiplied by the excitation voltage), DC voltage or DC current output, and power. Inputs can be configured as zero-based (i.e., 0 to 20 mV), bi-polar (i.e., -30 to +30 mV) for push-pull applications, or offset (i.e., 5 to 33 mV) to electronically compensate for deadweights (tare).

Outputs can also be configured as zero-based, bi-polar, or offset. In addition to the standard output ranges, the **API 4051 G** output can be configured to meet most non-standard requirements. Contact the factory for assistance.

API exclusive features include two **LoopTracker** LEDs and a **Functional Test Pushbutton**. The **LoopTracker** LEDs (Green for input, Red for output) vary in intensity with changes in the process input and output signals. Monitoring the state of these LEDs can provide a quick visual picture of your process loop at all times. The functional test pushbutton provides a fixed output (independent of the input) when held depressed. The test output level can be adjusted 0-100% output span. Both the **LoopTracker** LEDs and functional test pushbutton greatly aid in saving time during initial startup and/or troubleshooting.

The **API 4051 G** plugs into an industry standard 11-pin octal socket sold separately. Sockets **API 011** and finger-safe **API 011 FS** allow either DIN rail or panel mounting.

Models & Options

Factory Configured—Please specify excitation voltage, sensor mV/V rating, output range, power, and options

API 4051 G Strain gauge to DC transmitter, non-isolated, 115 VAC

Options—Add to end of model number

P	Powered by 80-265 VAC or 48-300 VDC, 50/60 Hz
A230	Powered by 230 VAC, 50/60 Hz
D	Powered by 9-30 VDC
DF	Fast response, 1 millisecond nominal response time
M01	Toggle switch with internal shunt calibration resistor
U	Conformal coating for moisture resistance

Accessories—Order as separate line item

API 011	11-pin socket
API 011 FS	11-pin finger-safe socket
API TK36	DIN rail, 35 mm W x 39" L, aluminum

Strain/Load Cell



RANGE SELECTION

The API 4051 G is factory configured to your exact input and output requirements. Consult factory for other available ranges or for special ranges.

When a current output is ordered, it provides power to the output current loop (sourcing).

ELECTRICAL CONNECTIONS

WARNING! All wiring must be performed by qualified personnel only. This module requires an industry-standard 11-pin socket. Order API 011 or finger-safe API 011 FS socket.

Power Input Terminals – The white label on the side of the API module will indicate the power requirements. AC power is connected to terminals 1 and 3.

For DC powered modules, polarity **MUST** be observed. Positive (+) is wired to terminal 1 and negative (-) is wired to terminal 3.

Strain Gauge Input – Refer to strain gauge manufacturer's data sheet for wire color-coding. Polarity must be observed when connecting the signal input. The positive connection (+) is applied to terminal 4 and the negative (-) is applied to terminal 5.

Excitation Voltage – *CAUTION: Never short the excitation leads together. This will cause internal damage to the API 4051 G.*

Refer to strain gauge manufacturer's data sheet for wire color coding. Terminals 7 and 8 provide connections for the DC voltage that is used to excite the strain gauge load cell. Polarity must be observed when connecting the Excitation Output. The positive connection (+) is applied to terminal 7 and the negative (-) is applied to terminal 8.

Signal Output Terminals – Polarity must be observed when connecting the signal output to the load. The positive connection (+) is connected to terminal 9 and the negative (-) is connected to terminal 10.

CALIBRATION

Input and output ranges are pre-configured at the factory as specified on your order. Top-mounted, Zero and Span potentiometers can be used should fine-tuning be necessary. Custom ranges may require factory modification.

1. Apply power to the module and allow a minimum 20 minute warm up time.
2. Provide an input to the module equal to zero or the minimum input required for the application.
3. Using an accurate measurement device for the output, adjust the Zero potentiometer for the exact minimum output desired. The Zero control should only be adjusted when the input signal is at its minimum. This will produce the corresponding minimum output signal. Example: for 4-20 mA output signal, the Zero control will provide adjustment for the 4 mA or low end of the signal.
4. Set the input at maximum, and then adjust the Span pot for the exact maximum output desired. The Span control should only be adjusted when the input signal is at its maximum. This will produce the corresponding maximum output signal. Example: for 4-20 mA output signal, the Span control will provide adjustment for the 20 mA or high end of the signal.
5. This procedure may have to be repeated several times to achieve the desired accuracy over the selected range. This is a basic calibration procedure and does not account for offsets or tare weights. To achieve optimum results, it is recommended that the API 4051 G be calibrated by an accurate bridge simulator before being placed in service.

TEST BUTTON

The Test pushbutton may be set to provide the desired output when depressed. This will drive the device on the output side of the loop (a panel meter, chart recorder, etc.) with a known good signal that can be used as a system diagnostic aid during initial start-up or during troubleshooting. It can be adjusted to vary the output signal from 0 to 100% of the calibrated output range. When released, the output will return to normal.

Turn the multi-turn Test Range potentiometer while holding the Test Switch depressed until the desired output test level is reached.

Example: If you are isolating a 4-20 mA current loop, when the pushbutton is held depressed, the output from the module will be a constant signal between 4 and 20 mA depending on the setting of the Test Range adjustment pot.

OPERATION

Strain gauges and load cells are normally passive devices that are commonly referred to as "bridges" due to the four-resistor Wheatstone bridge configuration used in their design. These sensors require a precise excitation source to produce an output that is directly proportional to the load, pressure, etc. that is applied to the sensor.

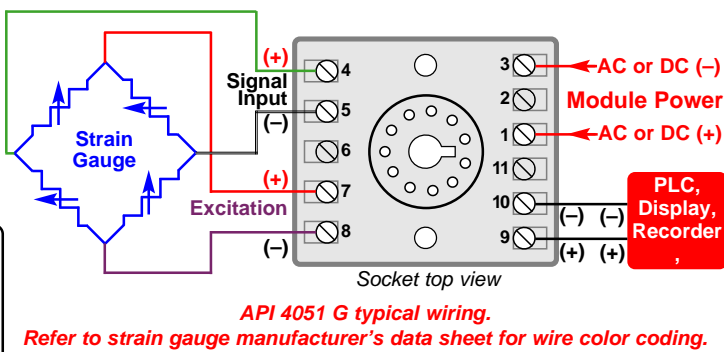
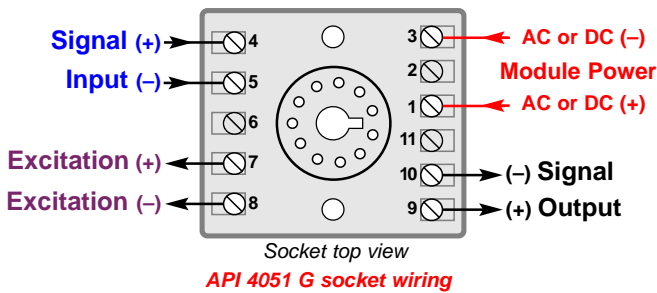
The exact output of the sensor (measured in millivolts) is determined by the sensitivity of the sensor (mV/V) and the excitation voltage applied. For example, a load cell rated for 3 mV/V sensitivity and 10 VDC excitation will produce an output of 0 to 30 mV for load variations from 0 to 100%.

$$3 \text{ mV/V sensitivity} \times 10 \text{ VDC excitation} = 30 \text{ mV range}$$

The API 4051 G provides the excitation voltage as specified on your order to the sensors and receives the resulting millivolt signal in return. This input signal is filtered and amplified, offset, if required, then passed to the output stage where it is scaled to the desired output range.

GREEN LoopTracker® Input LED – Provides a visual indication that a signal is being sensed by the input circuitry of the module. It also indicates the input signal strength by changing in intensity as the process changes from minimum to maximum. If the LED fails to illuminate, or fails to change in intensity as the process changes, this may indicate a problem with module power or signal input wiring.

RED LoopTracker Output LED – Provides a visual indication that the output signal is functioning. It becomes brighter as the input and the corresponding output change from minimum to maximum. For current outputs, the RED LED will only light if the output loop current path is complete. For either current or voltage outputs, failure to illuminate or a failure to change in intensity as the process changes may indicate a problem with the module power or signal output wiring.



API maintains a constant effort to upgrade and improve its products. Specifications are subject to change without notice. Consult factory for your specific requirements.